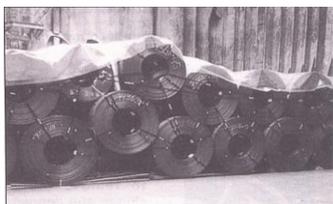


# Metalworking **OSYRIS 2608 CR**



High Performance acid resistance cold roll rust preventive oil

## PRODUCT PROFILE



- Osyris 2608 CR is a unique blend of refined hydrocarbon, synthetic ester and film forming additives. Its unique property of non - emulsifying nature with water even under pressure making it more versatile for spray mode application in high humid atmosphere.

## APPLICATIONS

- For the protection of cold roll sheets & coils during the stay period at skin pass, cut to length, slitting, transit and at the customer premises.
- For the protection of precision component/ final product for a longer period.
- For the protection of components to be freighted by sea.

## ADVANTAGES

- Reduces edge rusting and rejection due to excellent acid resistance ability in high humid atmosphere.
- Eliminate dry patches and stains by its superior spreadability.
- Versatile in humid atmosphere due to its non - emulsifying nature meeting MIL C 22235 spec.
- Phosphating & painting operation is smooth & hassle free due to its excellent degreasability character.
- Operational flexibility; Applied by spray, circulation, dip and by brush.
- Operator & environment friendly as it is chemically stable & non - toxic.

Typical Characteristics	Reference Methods	OSYRIS 2608 CR
Density at 29.5°C	ASTM D 1298	0.810
Flash point PMCC, °C	ASTM D 93	40
Emulsification	IS 1154	Passes
Film thickness (microns)	IS 2079	4- 5
Coverage Sqm/Ltr	IS 2079	185 - 195
Acid resistance ability	Internal	Passes
Cleanability with alkaline degreaser	Internal	Passes
Protection – Indoor	Internal	6- 10 month
Outdoor		3 months

Above characteristics are mean values given as an information.

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Date 01/12

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