



Metalworking VALONA 2724 IN



Chlorine free neat Honing Oil

PRODUCT PROFILE



- Valona 2724 IN is a unique blend of light mineral oils and additive special polymeric ester addition bestows boundary lubrication antimist character. Presence of metal deactivator coupled superior antiweld additives helps in faster settling of abrasive pa to attain consistent "super finish"

APPLICATIONS

- Valona 2724 IN has been specially developed for super 1 operation viz honing, lapping and girding.
- Versatile in ferrous and non-ferrous metal honing backelite bonded cerail, silium carbide stone as well metal bon
- Suitable for soft to very hard metal.
- Can be used in light drawing & stamping operation.
- Suitable for hardened steel nickel alloy extra soft mild as well aluminium machining.

ADVANTAGES

- Excellent fluidity offers consistent cooling properties
- Chlorine freeness makes it environment and operator friendly
- Superior detergent properties prevents tool collapse
- Selective base stocks infusion helps in minimizing the mist formation
- Balanced anti-weld additivation ensures superior surface finish
- Versatile for a wide range of application especially when filtration mechanism doesn't exist viz... multi spindle operation

Typical Characteristics	Reference Methods	VALONA 2724 IN
Viscosity at 40°C, cSt	ASTM D 445	4.50
Flash Point COC, ^o c	ASTM D 92	120
Copper Corrosion	ASTM D 130	1b
4 Ball Wear Scar dia, mm	ASTM D 2784	0.341

Above characteristics are mean values given as an information.

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